



Vietnam Commercial Heavy Duty Party Marquee Tent Reinforced Aluminum Event Shelter Double Layer Roof

Our Product Introduction

Basic Information

- Place of Origin: Guangdong, China
- Brand Name: WNRLN
- Certification: TUV, CE, ISO 9001:2015, SGS, Wind Load Certified
- Model Number: PT-COMMERCIAL-VN
- Minimum Order Quantity: 1 Set (Sample), 5 Sets (Production)
- Price: USD 850 - 3,500 / Set (Size & Configuration Dependent)
- Packaging Details: Heavy-duty plywood case with steel strapping, frame sections individually wrapped, fabric in moisture-proof PE bags with desiccant
- Delivery Time: 5-10 Days for Samples, 20-30 Days for Production
- Payment Terms: T/T, L/C at Sight
- Supply Ability: 1500 Sets per Month



Product Specification

- Frame Material: 6061-T6 Aluminum Alloy, 4-Channel Extruded Beams 122x68mm
- Roof Fabric: 850g/m² Double-Layer PVC, NFPA 701 Flame Retardant
- Sidewall Fabric: 650g/m² PVC, Solid/Window/Clear Options
- Eave Height: 3.0m - 4.0m
- Ridge Height: 5.0m - 7.0m
- Max Single Span: 25m Width
- Wind Resistance: Up To 100km/h Certified
- Warranty: 5 Years Frame, 3 Years Fabric
- Highlight: **Vietnam commercial heavy duty party tent, reinforced aluminum event shelter, double layer roof marquee tent**

Product Description

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Designed for commercial event rental operators in Vietnam, this heavy-duty marquee tent features a reinforced aluminum alloy frame and double-layer PVC roof. Withstanding wind loads up to 100km/h, it is the go-to solution for large-scale outdoor events, trade fairs, and corporate functions throughout Vietnam.

Key Features & Advantages

Feature	Benefit
Reinforced 4-Channel Aluminum Beam	40% stronger than standard frames — handles heavy loads like lighting rigs and audio systems
Double-Layer Insulated PVC Roof	Reduces interior temperature by 5-8°C in Vietnam's hot climate, reduces condensation
High-Wind Engineered Structure	Certified for 100km/h wind resistance — reliable in Vietnam's coastal storm conditions
Industrial-Grade Steel Connectors	Hot-dip galvanized, rust-proof — designed for long-term repeated assembly in high-humidity Vietnam
Multi-Span Configurable	Single-span up to 25m width, multi-span for unlimited coverage
Ground Rail System Compatible	Optional steel ground rails for semi-permanent installation on concrete or asphalt
Professional Event Integration	Pre-installed cable channels and mounting points for lighting, sound, and HVAC equipment
All-Weather Sidewall System	Interchangeable solid, window, and glass-clear PVC panels for any weather condition

Technical Specifications

Parameter	Details
Frame Material	6061-T6 Aluminum Alloy, 4-Channel Extruded Beams (122x68mm Profile)
Roof Fabric	850g/m² Double-Layer PVC, UV50+, Flame Retardant NFPA 701
Sidewall Fabric	650g/m² PVC, Solid / Window / Clear PVC Options
Eave Height	3.0m - 4.0m
Ridge Height	5.0m - 7.0m (Based on Width)
Bay Distance	5m Standard Interval
Max Single Span	25m Width
Wind Resistance	Up to 100km/h (Certified)
Connectors	Hot-Dip Galvanized Steel, M16/M20 Bolt System
Certification	TÜV, CE, ISO 9001:2015, SGS, Wind Load Test Report

Production Process

1. Material Inspection

All raw materials — aluminum alloy profiles (6061-T6), PVC fabric (650g/m² to 850g/m²), and steel connectors — undergo rigorous incoming quality inspection. We source from ISO-certified suppliers with full material traceability.

2. CNC Precision Cutting

Our factory operates multiple CNC machining centers for aluminum frame cutting, drilling, and shaping. CNC machines ensure dimensional accuracy within ±0.5mm tolerance, guaranteeing seamless frame assembly on site. Automated cutting tables handle PVC fabric panels with laser-guided precision.

3. Welding & Assembly

Aluminum connectors and steel base plates are welded by certified technicians using TIG/MIG welding. Each welded joint undergoes visual inspection and random destructive testing to verify weld integrity.

4. PVC Fabric Processing

PVC fabric is cut, hemmed, and welded by high-frequency welding machines. All seams are double-welded and pressure-tested for waterproof integrity. UV-resistant coating is applied to ensure long-term outdoor durability in Vietnam's tropical sun.

5. Pre-Assembly & Fit Check

Every 50th complete tent undergoes full pre-assembly in our factory to verify frame fit, fabric tension, and structural integrity before packaging.

6. Quality Inspection & Packing

Each component passes a 12-point quality checklist before packing. Frames are wrapped in protective film, fabrics are folded and bagged, and all parts are packed in export-grade plywood cases or heavy-duty cartons with moisture-proof lining for sea freight to Vietnam.

Advanced Manufacturing Equipment

Equipment	Specification	Quantity
CNC Machining Centers	5-Axis, ±0.5mm Precision	8 Units
High-Frequency PVC Welding Machines	Automatic Temperature Control	12 Units
Laser Cutting Machines	3000W Fiber Laser	3 Units
Hydraulic Pipe Bending Machines	CNC Programmable	6 Units
Tensile Strength Tester	0-50kN Digital	2 Units
Spray Waterproof Test Chamber	IPX5/IPX6 Certified	2 Units
Automatic Sawing Machines	Precision ±0.3mm	10 Units

Quality Control & Certification

TÜV Certification

Our products and manufacturing processes are certified by TÜV Rheinland, one of the world's leading testing and certification bodies. TÜV certification validates our compliance with international safety, quality, and performance standards — giving our Vietnam customers complete confidence in product reliability.

ISO 9001:2015 Certified

Our quality management system is ISO 9001:2015 certified, covering product design, manufacturing, inspection, and after-sales service. Every tent leaving our factory is tracked with a unique QC batch number for full traceability.

SGS Test Reports

PVC fabric panels are independently tested by SGS for UV resistance (UV50+ rating), flame retardancy (BS 7837 / NFPA 701), tensile strength (>3000N/5cm), and tear resistance (>500N). Full test reports are available upon request for Vietnam importers.

Additional Certifications

- CE Marking — European safety compliance
- RoHS — Hazardous substance free materials
- Wind Load Test Report — Engineered for 80-100km/h wind resistance
- Snow Load Test Report — Certified for 0.3kN/m² snow load

Factory & Enterprise Strength

10+ Years of Industry Excellence

With over a decade of experience in marquee tent manufacturing, we have supplied more than 5,000 clients across 60+ countries. Our 15,000m² production facility houses advanced CNC equipment and an in-house R&D team continuously innovating for tropical climate markets including Vietnam.

Vietnam Market Expertise

We understand the unique demands of the Vietnam market: high humidity, intense UV exposure, seasonal monsoons, and cost-conscious buyers. Our tents are specifically configured with enhanced UV coating, reinforced waterproofing, and optimized packaging for sea freight to Hai Phong, Da Nang, and Ho Chi Minh ports.

Production Capacity

- Monthly Output: 2,000+ tent units
- Standard Lead Time: 15-25 days for production orders
- Sample Lead Time: 3-7 working days
- Dedicated Vietnam sales team with Vietnamese-speaking support

5-Year Structural Warranty

We stand behind our manufacturing quality with a comprehensive 5-year warranty on the aluminum frame structure. PVC fabric carries a 3-year warranty against manufacturing defects. This warranty coverage is backed by our TÜV-certified quality system, giving Vietnamese buyers long-term peace of mind.

Pre-Sales Service

- Free Consultation:** Our Vietnam account managers provide expert advice on tent selection, size configuration, and site planning.
- Custom Design:** Free CAD drawings and 3D renderings for your specific event layout requirements.
- Sample Service:** Fabric swatches and frame samples available for quality evaluation before bulk order.
- Quotation & Documentation:** Detailed proforma invoice with HS code, CO (Certificate of Origin), and Form E for Vietnam import tax benefits.
- Virtual Factory Tour:** Live video walkthrough of our production facility, CNC workshop, and QC lab via video call.
- Logo & Branding:** Custom logo printing on roof, sidewalls, and valance available with digital proof approval.

After-Sales Service

- 5-Year Structural Warranty:** Aluminum frame covered against manufacturing defects for 5 years from delivery date.
- 3-Year Fabric Warranty:** PVC fabric panels warranted for 3 years against material defects and seam separation.
- Installation Support:** Detailed English/Vietnamese installation manual, instructional videos, and remote video guidance.
- Spare Parts:** Fast dispatch of replacement parts from stock within 48 hours. Common spares available for self-repair.
- Technical Hotline:** Dedicated after-sales team available via WhatsApp, WeChat, and email for Vietnam customers.
- On-Site Service:** Engineer deployment to Vietnam available for large-scale projects (travel expenses apply).
- Damage Recovery:** Free replacement for any component found with manufacturing defects upon delivery inspection.

Why Choose Us for Vietnam Market

Factor	Our Advantage
Climate Adaptation	Enhanced UV50+ coating and tropical-grade waterproofing specifically for Vietnam's weather
Shipping	Optimized packaging for sea freight to Hai Phong / Da Nang / HCMC ports
Import Benefits	Form E certificate provided for ASEAN-China FTA tariff reduction
Language	Vietnamese-speaking sales and after-sales support team
Payment	Flexible T/T, L/C at sight, and Vietnam-friendly trade terms
Warranty	5-year frame warranty — the longest in the industry for Vietnam buyers
Certification	TÜV, ISO 9001, SGS reports — full compliance with Vietnam import regulations

Frequently Asked Questions (FAQ)

- Q1: Do you ship to Vietnam? What is the shipping time?
Yes, we ship regularly to Hai Phong, Da Nang, and Ho Chi Minh City ports. Sea freight typically takes 7-10 days from Guangdong ports. We provide Form E certificate for ASEAN-China FTA preferential tariff.
- Q2: Can you customize the tent size and color for the Vietnam market?
Absolutely. We offer full customization on dimensions (width, length, eave height, ridge height), PVC fabric color (white, beige, grey, custom RAL colors), and printing (logo, branding, patterns). Simply share your requirements and we will provide CAD drawings for approval.
- Q3: What is the minimum order quantity (MOQ) for Vietnam?
Our standard MOQ is 1 set for sample orders and 10 sets for production orders. We understand Vietnam's market needs and offer flexible MOQ for first-time buyers to test our quality.
- Q4: How does your 5-year warranty work for Vietnam customers?
Our 5-year structural warranty covers manufacturing defects on the aluminum frame. Simply provide photos/videos of the issue, and we will diagnose and dispatch replacement parts free of charge. The warranty starts from the bill of lading date.
- Q5: Can you provide installation training for our team in Vietnam?
Yes. We provide detailed installation manuals in English and Vietnamese, step-by-step video guides, and remote video call support during your first installation. For large projects, we can deploy an engineer to Vietnam for on-site training.
- Q6: Are your tents wind and rain resistant for Vietnam's tropical climate?
Our tents are engineered for 80-100km/h wind resistance and feature double-stitched, high-frequency welded waterproof

seams. The PVC fabric is treated with UV50+ coating to withstand Vietnam's intense sun. We provide wind load and waterproof test reports.

Q7: What payment terms do you offer to Vietnam buyers?

We accept T/T (30% deposit, 70% before shipment or against B/L copy), L/C at sight, and for repeat customers, flexible terms are available. All payments are processed through our verified corporate account.



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