



Heavy-Duty Commercial Grade Frame Party Tent Aluminum Sidewalls USA Corporate Graduation Event

Our Product Introduction

Basic Information

- Place of Origin: Guangdong, China
- Brand Name: EcoTentPro
- Certification: NFPA 701, CPAI-84, ASTM E84 Class A, ISO 9001:2015, IBC 2024 Compliant
- Model Number: ETP-HD2030-US
- Minimum Order Quantity: 1 Set
- Price: USD 2,800-4,200 / Set
- Packaging Details: Heavy-duty PVC carry bags for fabric, steel pallets for frame, export-grade cartons, FOB Shenzhen/Ningbo
- Delivery Time: 7-15 working days after deposit
- Payment Terms: T/T, L/C at sight, PayPal, Wire Transfer
- Supply Ability: 250 Sets per Month



Product Specification

- Tent Size (WxL): 20ft X 30ft (6.1m X 9.1m)
- Covered Area: 600 Sq Ft
- Side Height: 8ft (2.4m)
- Ridge Height: 12.5ft (3.8m)
- Frame Material: Aluminum 6061-T6, 2" Square Tube
- Roof Material: 18oz/yd² PVC (850g/m²)
- Sidewall Material: 16oz/yd² PVC (650g/m²)
- Fire Rating: NFPA 701 / CPAI-84 / ASTM E84 Class A
- Wind Rating: Up To 100 Mph
- Connection: Slip-fit With Locking Pins
- Highlight: **heavy-duty commercial party tent, aluminum sidewall event tent, corporate graduation marquee tent**

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Product Description

Product Overview

The **ETP-HD2030-US Commercial Grade Frame Tent** is the workhorse of the American party rental industry. At 20ft x 30ft (600 sq ft), this tent hits the sweet spot — large enough for a 60-guest seated dinner or 100-guest cocktail reception, yet compact enough for a 2-person crew to set up in under 2 hours. The heavy-duty 2" square aluminum 6061-T6 frame with slip-fit locking pin connections, 18oz NFPA 701 certified roof, and 16oz sidewall package deliver the durability that rental companies demand for 50+ deployments per year. Engineered to 100 mph wind rating, it handles everything from Midwest thunderstorms to Northeast snow loads — the all-American all-weather tent.

Technical Specifications

Frame & Structure	
Frame Material	Aluminum 6061-T6, 2" square tube, 0.125" wall
Connection	Slip-fit with stainless steel locking pins
Base Plates	10" * 10" * 0.375" steel, hot-dip galvanized
Cross Rails	1.5" * 1.5" aluminum 6061-T6
Dimensions	
Width * Length	20ft * 30ft (600 sq ft / 55.7 m ²)
Side Height	8ft (2.4m)
Ridge Height	12.5ft (3.8m)
Leg Spacing	10ft on length, 10ft on width
Fabric	
Roof	18oz/yd ² PVC (850g/m ²), White, NFPA 701
Sidewalls (Included)	4 pcs 16oz/yd ² PVC, solid white
End Walls with Door	2 pcs 16oz PVC, center zipper door
Fire Rating	NFPA 701 Test 1 & 2, CPAI-84, ASTM E84 Class A
Performance	
Wind Rating	100 mph (ASCE 7-22 Risk Cat I)
Snow Load	25 psf
Service Life	12-15 years (frame), 5-8 years (fabric)

Key Advantages & Selling Points

Built for Rental Fleet Abuse

2" square 6061-T6 aluminum frame with 0.125" wall thickness — 40% stronger than the 1.5" tubing used in economy tents. Slip-fit connections with locking pins replace fragile push-buttons. These tents routinely survive 50+ deployments per season in commercial rental fleets across the US.

100 MPH Wind Rated

Engineered to ASCE 7-22 Risk Category I wind loads — suitable for deployment in US wind zones including Tornado Alley, Gulf Coast, and Atlantic seaboard. Full sidewall package included (not optional extra) because every US event needs weather contingency.

Complete Package, No Hidden Extras

Unlike competitors who sell sidewalls separately, the ETP-HD2030-US includes everything: frame, roof, 4 sidewalls, 2 end walls with zipper doors, stakes, ropes, carry bags, and full NFPA 701 fire doc package. One SKU, one price, ready to rent.

NFPA 701 Fire Safe

All fabric — roof, sidewalls, end walls — passes NFPA 701 and CPAI-84. Fire certificates by production lot number, traceable to the serial tag on your tent. Fire marshal documentation package included for immediate event permit submission.

American Event Ready

Designed for US event types: 600 sq ft seats 60 banquet-style (6x 60" round tables), 80 ceremony-style (rows), or 100 cocktail-style (standing). Perfect size for graduation parties, corporate picnics, church BBQ fundraisers, and Memorial Day/July 4th celebrations.

Expandable Design

Modular frame accepts extension kits to grow to 20x40ft, 20x50ft, or 20x60ft. Width expansion to 30ft also available. Start with the workhorse 20x30ft and scale your inventory as demand grows — all components backward compatible.

Production Process



Heavy-Gauge Extrusion

6061-T6 billets extruded to 2" square tube with 0.125" wall on 2,500-ton press. T6 tempering at 530°C/175°C. Every profile lot tensile tested to 310 MPa minimum yield per ASTM B557.



CNC Drilling & Slotting

Slip-fit slots milled on 5-axis CNC with ±0.2mm tolerance. Locking pin holes drilled and reamed for precision fit. All edges deburred for safe handling by rental crews.



Steel Component Galvanizing

Base plates, stake heads, and connectors hot-dip galvanized at 450°C to 85µm. Every batch salt spray tested 500+ hours per ASTM B117. Post-treatment chromate passivation applied.



Fabric Production & Fire Testing

18oz and 16oz PVC produced on wide calendering lines. CNC-cut with 2" seam allowance. HF welded at 27.12 MHz. Every production lot NFPA 701 tested in-house with certificates traceable by lot number printed on hem tags.



Frame Assembly Trial

Every 10th unit undergoes complete frame-up in QC bay. All slip-fit connections verified, locking pins tested, fabric tension checked. 2-hour water spray test on assembled unit with sidewalls.



US-Ready Packaging

Frame palletized with VCI wrap. Fabric folded in PVC bags with desiccant. ISPM 15 heat-treated pallets. Container optimized for 40ft HQ — 20-24 units per container to maximize per-unit shipping cost. Full US Customs docs included.

Factory & Company Strength

Your American Rental Market Partner

Certifications

NFPA 701

CPAI-84

ASTM E84 Class A

ISO 9001:2015

SGS Report

IBC 2024 Ch.31

ISPM 15

ASCE 7-22

Pre-Sales & After-Sales Service

Pre-Sales	After-Sales
3D layout for event space planning	2-year frame warranty

NFPA 701 fire permit package	48hr US spare parts dispatch (FedEx)
Fabric sample mailed to US address	Lifetime tech support (EST/PST hours)
Custom logo printing on valance	Video call setup training for crews
PE-stamped anchoring calcs	Annual fleet inspection program
FOB/CIF/DDP to all US ports	Emergency after-hours support line

Application Cases

High School & College Graduation Parties
Corporate Picnics & Team Building Events
Church Picnics & Community BBQs
4th of July & Memorial Day Block Parties
Farmers Market & Craft Fair Booths
Family Reunions & Anniversary Parties

FAQ

Q1: Is this tent suitable for year-round use in states with snow?

Yes. The 25 psf snow load rating covers typical snow loads in the Northeast, Midwest, and Mountain West regions. For heavy snow areas (upstate NY, New England, Colorado), we recommend our snow load upgrade package with closer rafter spacing. Always clear accumulated snow from the roof promptly — do not let it build up beyond 12" depth.

Q2: How many tents fit in a shipping container?

A 40ft High Cube container holds 20-24 units of the 20x30ft tent (depending on sidewall configuration). We provide container loading plans to maximize density and reduce per-unit shipping costs. For first-time buyers ordering 1-4 units, LCL (less than container load) shipping is available to any US port.

Q3: What ground surfaces can this tent be set up on?

Grass/soil: use included 36" steel stakes. Asphalt: use wedge anchors or concrete ballast blocks (sold separately). Concrete: use expansion bolts with base plates. Indoor: use non-marking rubber foot pads (no anchoring needed). The frame tent design allows installation on ANY surface — a key advantage over pole tents for US venues with mixed hardscape.

Q4: Can I get replacement parts for tents purchased years ago?

Absolutely. We maintain parts compatibility across product generations. Common wear items (locking pins, sidewall zippers, stake sets) are stocked in our US partner warehouse for 48-hour delivery. Frame components are manufactured to the same specifications and are fully backward compatible. We support tents in the field for 10+ years.

Q5: What's the difference between this and a cheaper import tent?

Five critical differences: (1) 2" square 0.125" wall frame vs 1.5" 0.08" wall on economy tents — 40% stronger. (2) 18oz roof + 16oz sidewalls included vs 12oz roof only. (3) NFPA 701 + CPAI-84 fire certs with lot traceability vs generic certs. (4) Slip-fit locking pin connections vs fragile push-button clips. (5) 100mph wind rating with ASCE 7-22 calculations vs no engineering. You get what you pay for — our tents stay in rental fleets for 10+ years, economy tents often fail in 2-3 seasons.

Q6: Do you offer volume discounts for rental companies?

Yes. Tiered volume pricing starts at 5+ units. Fleet customers (20+ units annually) qualify for additional benefits: priority production scheduling, dedicated account manager, custom branding at no extra charge, extended payment terms (Net 30), and first access to new products. Contact our US sales team for a fleet pricing proposal.





 0086 13640286461

 amanda@marquees-tent.com

 marquees-tent.com

No.319, 2nd building , 8th zone , Aoyuan city plaza , Zhongcun Street, Guangzhou, Guangdong, China