



## Premium 6x12m Waterproof Garden Party Marquee Tent with Removable Sidewalls UV Resistant PE Roof

Our Product Introduction

### Basic Information

- Place of Origin: Guangdong, China
- Brand Name: EcoTentPro
- Certification: CE, ISO 9001:2015, EN 13782, DIN 4102 B1
- Model Number: ETP-GP0612-EU
- Minimum Order Quantity: 1 Set
- Price: USD 2,200-3,500 / Set
- Packaging Details: Heavy-duty PVC carry bags, reinforced carton boxes with moisture-proof wrap, palletized for ocean freight
- Delivery Time: 5-10 working days after deposit
- Payment Terms: T/T, L/C at sight, PayPal
- Supply Ability: 300 Sets per Month



### Product Specification

- Tent Size (WxL): 6m X 12m
- Side Height: 2.5m
- Ridge Height: 3.6m
- Frame Material: Galvanized Steel Tube 38mm X 1.2mm
- Roof Material: 180g/m<sup>2</sup> UV-Resistant PE
- Sidewall Material: 210D Oxford Fabric With PVC Windows
- Waterproof Rating: PU 2000mm
- UV Protection: UPF 50+, 98% UV Block
- Wind Resistance: Up To 80 Km/h
- Connection System: Push-Button Spring Clip
- Setup Time: 30-45 Min (3 Persons)
- Packing Weight: Approx. 95 Kg
- Highlight: **6x12m waterproof party marquee tent, garden marquee tent with removable sidewalls, UV resistant PE roof party tent**

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## Product Description

### Product Overview

The **ETP-GP0612-EU Premium Garden Party Marquee Tent** is the perfect solution for European private events, garden parties, and intimate celebrations. Measuring 6m x 12m (72 m<sup>2</sup>), this compact yet spacious tent features a UV-resistant PE roof, removable 210D Oxford fabric sidewalls with panoramic PVC windows, and a sturdy galvanized steel frame. Designed for quick deployment — a 3-person team can erect it in under 45 minutes — it is ideal for rental businesses, restaurants extending outdoor seating, and private homeowners hosting garden events across Europe.

### Technical Specifications

Frame & Structure	
Frame Material	Galvanized Steel Tube, 38mm diameter, 1.2mm wall thickness
Connection System	Push-button spring clip, tool-free assembly
Leg Poles	38mm x 1.2mm, 6 legs with adjustable feet
Roof Poles	25mm x 1.0mm curved truss design
Corrosion Protection	Hot-dip galvanized, 60µm coating, 200+ hours salt spray tested
Dimensions	
Width * Length	6m * 12m (72 m <sup>2</sup> covered area)
Side Height	2.5m
Ridge Height	3.6m
Leg Spacing	3.0m (4 bays on length)
Fabric & Covering	
Roof Material	180g/m <sup>2</sup> PE with UV stabilizer, white
Sidewall Material	210D Oxford fabric, PU coated, with PVC window panels
Waterproof Rating	PU 2000mm (heavy rain tested)
UV Protection	UPF 50+, blocks 98% UV radiation
Fire Retardant	DIN 4102 B1 compliant
Seams	Double-stitched with heat-sealed tape
Performance	
Wind Resistance	Up to 80 km/h (with proper anchoring)
Temperature Range	-20°C to +60°C
Service Life	5-8 years (frame), 3-5 years (fabric)

### Key Advantages & Selling Points

#### Removable Sidewall System

All 4 sidewalls attach via heavy-duty zippers and can be removed individually. Open one side for a garden view, close all sides for weather protection, or remove completely for an open-air gazebo feel — one tent, endless configurations.

#### \* UV Resistant Roof

180g/m<sup>2</sup> PE roof fabric with UPF 50+ rating blocks 98% of UV radiation. Guests stay cool and comfortable even under midday European summer sun. The white roof reflects heat, reducing interior temperature by 5-8°C.

#### ≤ 45-Minute Setup

Push-button spring clip connections eliminate tools entirely. Color-coded poles and intuitive numbering system make assembly straightforward. A 3-person team can complete the full setup in 30-45 minutes.

### Panoramic Window Panels

Each sidewall features large transparent PVC windows (1.2m \* 2.0m) allowing natural light while protecting against wind and rain. Windows can be rolled up and secured with toggle ties when open-air ventilation is desired.

### Garden-Friendly Anchoring

Includes both ground stakes for lawn installation and weighted base plates (optional) for paved patios. No concrete drilling required. Tent leaves minimal footprint — perfect for heritage gardens and listed properties common across Europe.

### EU Market Optimized

CE certified with DIN 4102 B1 fire rating. Compact packing (3 carry bags, fits in a standard estate car) for easy transport between venues. Multilingual manual in EN/DE/FR/IT/ES included.

## Production Process

1

### Steel Tube Sourcing & Cutting

Q195 grade steel coils sourced from ISO-certified mills. Precision cut to length on automated tube cutting lines with  $\pm 0.3\text{mm}$  tolerance. Tube ends are deburred and chamfered for safe handling.

2

### Hot-Dip Galvanizing

Tubes immersed in 450°C molten zinc bath for 85 $\mu\text{m}$  minimum coating. Post-galvanizing passivation treatment for additional corrosion resistance. Every batch is salt spray chamber tested (ASTM B117, 200 hours minimum).

3

### Fabric Cutting & Sewing

PE and Oxford fabrics cut on automated CNC plotting tables. All seams are double-stitched with UV-resistant polyester thread (Tex 70). Heat-sealed waterproof tape applied over all stitch lines for guaranteed waterproofing.

4

### PVC Window Welding

Transparent PVC panels (0.5mm thick, cold-crack resistant to -25°C) are high-frequency welded into sidewall openings. 40mm weld overlap ensures waterproof integrity even in driving rain.

5

### Component Assembly & QC

Frames are trial-assembled on QC jigs. All push-button clips are tested for secure engagement. Fabric panels are tension-checked. Every 20th unit undergoes full assembly and 4-hour water spray test.

6

### Packaging & Shipping

Fabric folded into heavy-duty PVC carry bags. Frame poles bundled with protective end caps. All packed into export-grade cartons with desiccant packs. Palletized with corner protectors and stretch wrap.

## Factory & Company Strength

Trusted by European Event Professionals Since 2010

## Certifications & Test Reports

CE Marking Compliant ISO 9001:2015 Salt Spray 200h+ EN 13782 DIN 4102 B1 SGS Fabric Test UPF 50+ Rating PU 2000mm Test RoHS

We provide complete certification packages for each shipment: CE Declaration of Conformity, fire retardancy certificates, waterproof rating test reports, UV protection lab results, and frame material certificates. All documents available in English, German, and French for hassle-free EU customs clearance.

## Pre-Sales & After-Sales Service

Pre-Sales Service	After-Sales Service
Free 3D rendering of tent layout in your garden/venue	2-year structural warranty on frame
Fabric swatch & color sample mailing (free shipment)	1-year warranty on fabric components
Virtual factory tour by video call	Replacement parts express shipping (3-5 days EU)
Custom branding: logo on tent & carry bags	Lifetime technical support via WhatsApp/email
Multilingual assembly video tutorial	Video call setup assistance for first assembly
Anchoring solution recommendation per site conditions	Spare parts kit included with every order

## Application Cases & Scenarios

Garden Party	<b>Private Garden Parties &amp; BBQ</b>
Restaurant	<b>Restaurant Outdoor Terrace Dining</b>
Birthday	<b>Birthday &amp; Anniversary Celebrations</b>
Market	<b>Christmas Market &amp; Craft Fair Stalls</b>
Coffee Shop	<b>☕ Café &amp; Bistro Outdoor Seating</b>
Poolside	<b>Poolside Lounge &amp; Pool Party Shade</b>

## FAQ

### Q1: Can I leave this tent up for an entire summer season?

Yes, the galvanized steel frame and UV-stabilized fabric are designed for extended outdoor exposure. We recommend removing the sidewalls during severe weather and periodically checking tension. For permanent seasonal installation, upgrade to our heavy-duty ground anchor kit.

### Q2: Is the tent suitable for windy coastal areas like the Atlantic coast or Mediterranean?

Standard configuration handles winds up to 80 km/h. For coastal locations with sustained winds, we recommend adding our guy rope kit and deep ground auger anchors (sold separately). Contact us before ordering so we can include the appropriate anchoring package for your specific location.

### Q3: How do I clean and maintain the fabric?

The PE roof and Oxford sidewalls can be cleaned with mild soap, warm water, and a soft brush. Allow to dry completely before storage to prevent mildew. PVC windows can be cleaned with specialized plastic cleaner — never use abrasive cleaners or solvents.

### Q4: Can I add heating or lighting inside the tent?

Absolutely. The 2.5m side height provides ample headroom for patio heaters and string lighting. We offer compatible accessories: LED string light suspension kit, sidewall grommets for cable routing, and patio heater safety mats. The fire-retardant fabric adds safety when using heating equipment.

### Q5: What colors are available? Can I match my brand?

Standard colors: white roof with white or beige sidewalls. Custom colors available for orders of 10+ sets: roof in blue, green, red, or grey; sidewalls in any Pantone color. Custom logo printing on sidewalls and valance is available for orders of 5+ sets. MOQ and lead time provided on request.

### Q6: What is included in the package?

Each set includes: galvanized steel frame (legs, roof poles, connectors), PE roof cover, 4 removable sidewalls with PVC windows, ground stakes (12 pcs), tension ropes, PVC carry bags (3 pcs), assembly manual (EN/DE/FR), spare parts kit (extra clips, repair patch, tie-downs).

## Package Contents


Component	Quantity	Material / Spec
Steel Leg Poles	6 pcs	38mm x 1.2mm, galvanized, adjustable feet
Steel Roof Poles	Full set	25mm x 1.0mm, curved truss, galvanized
PE Roof Cover	1 pc	180g/m <sup>2</sup> , UV stabilized, white
Sidewalls with Windows	4 pcs	210D Oxford + PVC windows, zippered
Ground Stakes	12 pcs	Steel, 300mm length, galvanized
Tension Ropes	12 pcs	Polypropylene, 8mm, with adjusters
PVC Carry Bags	3 pcs	Heavy-duty with zipper & handles
Assembly Manual	1 pc	Multilingual EN/DE/FR/IT/ES
Spare Parts Kit	1 set	Clips, repair patch, tie-downs, mallet



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